

Work Order ID 142181-2

142181

Page 1

Item ID: K10003

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Saddle

Start Date: 3/7/2016 Start Qty: 3.00

3

Required Date: 3/11/2016 Req'd Qty: 3.00

3

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: MLJ Date: MAR 01 2016

Tooling:

Date:

Run Start *NR1*

QC: Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN634,635	H								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Create White labels only per PPP K10003	CHG 0010							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

2X DAS 28 9-89 MAR 07 2016

2X DAS 28 9-89 MAR 01 2016

2X DAS 28 9-89 MAR 08 2016

Work Order ID 142181

Tuesday, March 01, 2016 3:02:46 PM

142181

Page 2

Item ID: K10003 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle
 Start Date: 3/7/2016 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 3/11/2016 Req'd Qty: 3.00 ***3*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Identify as per dwg & Stock Location:  Memo	0.00				2	DAS 28 9-89	MAR 07 2016	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00				MC5		MAR 08 2016	

 20160308

Picklist Print

Tuesday, March 01, 2016 3:02:57 PM

Page 1

Work Order ID: 142181

Parent Item: K10003

Parent Item Name: Saddle

142181

K10003

Start Date: 3/7/2016

Required Date: 3/11/2016

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP: 103.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
 11.03.11 per dsi9536 DD ver: EC IPP REV: P 12.01.23 AS
 PER ECN11-684 VER: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-51A

Purchased

No

110

Each

199.0000

8

24

**

DAS 26 27
3-89 9-89

3 *AN4-51A*

Bolt

Location	Loc Qty	Loc Code
----------	---------	----------

FG	5	
----	---	--

122993	5	
--------	---	--

over004	100	
---------	-----	--

m133769	50	
---------	----	--

m134294	50	
---------	----	--

ST340	94	
-------	----	--

m132536	1	
---------	---	--

m133316	93	
---------	----	--

AN4-6A

Purchased

No

110

Each

976.0000

16

48

**

DAS 26 27
3-89 9-89

3 *AN4-6A*

BOLT

Location	Loc Qty	Loc Code
----------	---------	----------

CA	143	
----	-----	--

M128403	43	
---------	----	--

M130851	100	
---------	-----	--

ST345	833	
-------	-----	--

M133363	1	
---------	---	--

M133790	832	
---------	-----	--

DAS 26 27
3-89 9-89

MAR 01 2016

48x

Picklist Print

Tuesday, March 01, 2016 3:02:57 PM

Page 2

Work Order ID: 142181

Parent Item: K10003

Parent Item Name: Saddle

142181

K10003

Start Date: 3/7/2016

Required Date: 3/11/2016

Start Qty: 3.00

Required Qty: 3.00

AN4C46A

Purchased

No

110

Each

274.0000

4

12

3 *AN4C46A*

Bolt

**

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

8

123642

2

m132169

6

OVER002

210

m131856

70

m133332

70

m133916

70

ST341

56

m129431

56

110

Each

217.0000

8

24

AN6-12A

Purchased

No

3 *AN6-12A*

Bolt

**

DAS
28
9-89

Location

Loc Qty

Loc Code

over005

140

M133483

40

M134370

100

ST335

77

131677

11

M133077

66

DAS
26
9-89
27
9-89

DAS
26
9-89
27
9-89

MAR 01 2016

Tuesday, March 01, 2016 3:02:57 PM

Shop Packet Print

Page 2

Picklist Print

Page 3

Tuesday, March 01, 2016 3:02:57 PM

Work Order ID: 142181

142181

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 3/7/2016

Required Date: 3/11/2016

Start Qty: 3.00

Required Qty: 3.00

D2570 Manufactured No 110 Each 393.0000 24 72

DAS 26 27
9-89 9-89

D2570

Bushing

**

Location Loc Qty Loc Code

FG	12	
88781	12	
FP001	89	
133432	3	
137172	86	
ST008	92	
138946	92	72x
ST012a	200	
138273	200	

DAS
28
9-89

D2571 Manufactured No 110 Each 7.0000 1 3

DAS 26 27
9-89 9-89

D2571

Saddle, Fwd. Out

**

Location Loc Qty Loc Code

ST397	3	
135832	3	3x
ST405	4	
119178	4	

DAS
28
9-89

D2572 Manufactured No 110 Each 9.0000 1 3

DAS 26 27
9-89 9-89

D2572

Saddle, Fwd. In

**

Location Loc Qty Loc Code

ST398	5	
135842	5	3x
ST405	4	
119179	4	

DAS
28
9-89

MAR 01 2016

Tuesday, March 01, 2016 3:02:57 PM

Shop Packet Print

Page 3

Picklist Print

Tuesday, March 01, 2016 3:02:57 PM

Page 4

Work Order ID: 142181

142181

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 3/7/2016

Required Date: 3/11/2016

Start Qty: 3.00

Required Qty: 3.00

D2573 Manufactured No

110 Each 23.0000 1 3

3 *D2573*

Saddle, Aft, Out

**

DAS
26 AS
9-89 27
9-89

Location Loc Qty Loc Code

ST398 19

135833 15

138439 4

ST405 4

119180 4

110 Each 31.0000 1 3

D2574 Manufactured No

3 *D2574*

Saddle, Aft, In

**

DAS
26 AS
9-89 27
9-89

Location Loc Qty Loc Code

ST398 27

140026 27

ST405 4

119181 4

110 Each 140.0000 4 12

D2747 Manufactured No

3 *D2747*

Set Screw

**

DAS
26 AS
9-89 27
9-89

Location Loc Qty Loc Code

ST010 90

136566 40

138333 50

ST012a 50

141990 50

MAR 01 2016

Tuesday, March 01, 2016 3:02:57 PM

Shop Packet Print

Page 4

Picklist Print

Tuesday, March 01, 2016 3:02:57 PM

Page 5

Work Order ID: 142181

142181

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 3/7/2016

Required Date: 3/11/2016

Start Qty: 3.00

Required Qty: 3.00

D2876 Manufactured No 110 Each 47.0000 2 6

3 *D2876*
Saddle Spacer

**

DAS
26
9-89

DAS
28
9-89

Location Loc Qty Loc Code

ST013 47
138251 47

D2877 Manufactured No 110 Each 46.0000 2 6

3 *D2877*
Saddle Spacer

**

DAS
28
9-89

Location Loc Qty Loc Code

ST0013 46
137265 46

D3405-041 Manufactured No 110 Each 10.0000 1 3

3 *D3405-041*
Ground Handling Lug

**

DAS
26
9-89

DAS
28
9-89

Location Loc Qty Loc Code

st529 10
119182 7
136519 3

D3405-043 Manufactured No 110 Each 10.0000 1 3

3 *D3405-043*
Ground Handling Lug

**

MAR 01 2016

DAS
26
9-89

DAS
28
9-89

Location Loc Qty Loc Code

st529 10
119183 10

B137180

141505
2x
DAS
27
9-89

Tuesday, March 01, 2016 3:02:58 PM

Shop Packet Print

Page 5

Picklist Print

Tuesday, March 01, 2016 3:02:58 PM

Page 6

Work Order ID: 142181

Parent Item: K10003

Parent Item Name: Saddle

142181

K10003

Start Date: 3/7/2016

Required Date: 3/11/2016

Start Qty: 3.00

Required Qty: 3.00

D3407-041

Manufactured No

110 Each 17.0000 1 3

3 *D3407-041*

Tow Ring

**

DAS
26
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

st530

17

119184

1

134755

3

137097

13

110 Each

133.0000

2

6

**

DAS
26
9-89

DAS
27
9-89

D3417-5

Manufactured No

3 *D3417-5*

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

ST035

72

138368

72

ST038A

61

140183

61

110 Each

65.0000

1

3

**

DAS
26
9-89

DAS
27
9-89

D3456-1

Manufactured No

3 *D3456-1*

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST038

8

140756

8

ST038A

50

141125

50

MAR 01 2016

Tuesday, March 01, 2016 3:02:58 PM

Shop Packet Print

Page 6

Picklist Print

Tuesday, March 01, 2016 3:02:58 PM

Page 7

Work Order ID: 142181

Parent Item: K10003

Parent Item Name: Saddle

142181

K10003

Start Date: 3/7/2016

Required Date: 3/11/2016

Start Qty: 3.00

Required Qty: 3.00

D3533-1

Manufactured No

110

Each

85.0000

2

6

**

3 *D3533-1*

Set Screw

DAS
28
9-89

Location

Loc Qty

Loc Code

ST041

35

136509

35

ST051A

50

139702

50

110

Each

2,147.000

24

72

**

MS210421.4

Purchased

No

3 *MS210421.4*

Locknut

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

37

m133363

37

GA

456

m133769

456

ST007

1500

m134055

1500

ST303

57

m133769

57

ST305

97

m130922

97

MAR 01 2016

Tuesday, March 01, 2016 3:02:58 PM

Shop Packet Print

Page 7

Picklist Print

Tuesday, March 01, 2016 3:02:58 PM

Page 8

Work Order ID: 142181

142181

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 3/7/2016

Required Date: 3/11/2016

Start Qty: 3.00

Required Qty: 3.00

MS21043-4

Purchased

No

110

Each

1,015,000

5

15

MS21043-4

Nut

**

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

206

m132803

206

ST302

300

m134249

300

ST32

469

m133769

469

110

Each

4,440,000

32

96

NAS1149D0463J

Purchased

No

NAS1149D0463.J

WASHER

**

Location

Loc Qty

Loc Code

GA

237

M129390

41

M132035

196

ST263

2855

M134039

2855

ST269

1348

M130799

360

M132317

100

M132677

888

MAR 01 2016

Tuesday, March 01, 2016 3:02:58 PM

Shop Packet Print

Page 8

Picklist Print

Tuesday, March 01, 2016 3:02:58 PM

Page 9

Work Order ID: 142181

142181

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 3/7/2016

Required Date: 3/11/2016

Start Qty: 3.00

Required Qty: 3.00

NAS1149D0663J

Purchased

No

110

Each

1,190,000

8

24

NAS1149D0663.I

Washer

**

DAS

26

9-89

DAS

27

9-89

MAR 01 2016

Location

Loc Qty

Loc Code

ST260

227

M131618

227

ST260a

500

M134360

500

ST263

412

M133134

89

M133769

23

M133812

300

ST269

51

M126334

51

DAS
28
9-89

24x
21